

SINGER

236W131

LIST OF PARTS COMPLETE
FOR
MACHINE NO. 236W131

HIGH SPEED, SINGLE NEEDLE, LOCK STITCH, ROUNDED TOP POST,
HORIZONTAL UNDER TRIMMER MACHINE.

FEED WHEEL (BALL BEARING) AND BELT DRIVEN ROLLER PRESSER
FOR SIMULTANEOUSLY STITCHING EDGES AND UNDER TRIMMING
LININGS OF SHOES, SANDALS, SLIPPERS, ETC.

THE MACHINE HAS A ROUNDED TOP HOOK POST, FEED POST, SLIDE COVER
AND THROAT PLATE TO FACILITATE STITCHING OPERATIONS ON SHOES.
THE HOOK TIMING, HOOK POST AND FEED POST ARE ADJUSTABLE FROM
TOP OF THE BED.

VERTICAL AXIS HOOK WITH METERED LUBRICATION AND
IMPROVED MECHANICAL OPENER.

HOOK DRIVING GEARS AND FEED CLUTCH OPERATE IN AN
OIL BATH.

OIL RESERVOIR IN THE BED FROM WHICH THE HOOK AND
HOOK DRIVING MECHANISM ARE AUTOMATICALLY LUBRICATED.

INTERMITTENT FEED WHEEL (BALL BEARING) ADJUSTABLE
FOR WEAR, AND BELT DRIVEN ROLLER PRESSER, BOTH
DRIVEN BY A "HORTON" TYPE CLUTCH.

HORIZONTAL UNDER TRIMMER MOUNTED ON THE HOOK POST AND OPERATED
BY A MOTOR DRIVEN MECHANISM ATTACHED TO THE BED.
THE TRIMMER SPEED IS CONSTANT AND INDEPENDENT OF
THE MACHINE SPEED.

MACHINE NO. 236W131

*263401	Arm
263651	Arm Base
263652	Arm Base Cover
200160E	Arm Base Cover Screw (2)
204235	Arm Base Position Pin (2)
200004E	Arm Base Screw (3)
202005	Arm Base Screw Washer (3)
263634	Arm Cover (back)
200007E	Arm Cover (back) Screw (2)
263403	Arm Cover (front)
200576X	Arm Cover (front) Screw (2)
263404	Arm Cover Plate (back) (lower)
200112X	Arm Cover Plate (back) (lower) Screw (2)
263405	Arm End Cover
200001C	Arm End Cover Screw (2)
204235	Arm Position Pin (2)
200004E	Arm Screw (3)
202005	Arm Screw Washer (3)
*263406	Arm Shaft
263573	Arm Shaft 263406 with 200333C, 200362C, 200382ALX and 263493
272142	Arm Shaft Ball Bearing (back)
263408	Arm Shaft Bushing (front) with 203100
203100	Arm Shaft Bushing (front) Oil Packing (wick)

MACHINE NO. 236W131

200338C	Arm Shaft Bushing (front) Set Screw
263409	Arm Shaft Connection Belt (reinforced neoprene)
263410	Arm Shaft Connection Belt Pulley with 200363ALX, 350492C and two 214206
350492C	Arm Shaft Connection Belt Pulley Position Screw
200363ALX	Arm Shaft Connection Belt Pulley Position Screw Check Screw
200363ALX	Arm Shaft Connection Belt Pulley Set Screw
214206	Arm Shaft Connection Belt Pulley Spring Flange
263412	Arm Top Cover
263590	Arm Top Cover Oil Tube with 170168
170168	Arm Top Cover Oil Tube Oil Metering Insert
200194F	Arm Top Cover Screw (3)
*263413	Bed
263414	Bed Cover (bottom) with 350777X, 263459 and 267093
263415	Bed Cover (bottom) Gasket
350777X	Bed Cover (bottom) Oil Screw Plug
200040E	Bed Cover (bottom) Screw (10)
272154	Bed Cover (bottom) Screw Washer (fibre) (10)
263417	Bed Leg (3)
233939	Bobbin
235769	Bobbin Case Base with 202056, 203211 to 203213 and 203216
203211	Bobbin Case Base Latch
*202056	Bobbin Case Base Latch Pin

MACHINE NO. 236W131

203212	Bobbin Case Base Latch Plunger
203213	Bobbin Case Base Latch Spring
241676	Bobbin Case Cap with 200594E, 200984C, 235771, 241674, 241675 and two 350405C
263826	Bobbin Case Lever
*203476	Bobbin Case Lever Eccentric
204243	Bobbin Case Lever Eccentric Position Pin
203478	Bobbin Case Lever Slide Stud
263421	Bobbin Case Lever Slide Stud Base (adjustable)
263582	Bobbin Case Lever Slide Stud Base Position Pin
140862AL	Bobbin Case Lever Slide Stud Base Set Screw
241674	Bobbin Case Oiling Felt
241675	Bobbin Case Oiling Felt Retainer
350405C	Bobbin Case Oiling Felt Retainer Screw
235771	Bobbin Case Tension Spring
200984C	Bobbin Case Tension Spring Regulating Screw
200594E	Bobbin Case Tension Spring Screw
203216	Bobbin Case Washer (cloth)
241677	Bobbin Case complete, Nos. 235769 and 241676
241732	Edge Guide
263861	Edge Guide Bracket
263656	Edge Guide Bracket Hinge Stud
140105C	Edge Guide Bracket Hinge Stud Set Screw

MACHINE NO. 236W131

206840	Edge Guide Bracket Hinge Stud Spring Washer
263862	Edge Guide Bracket Release Lever
86C	Edge Guide Bracket Release Lever Hinge Screw
1735X	Edge Guide Bracket Release Lever Hinge Screw Nut
263863	Edge Guide Bracket Release Lever Spring (flat)
1443F	Edge Guide Bracket Release Lever Spring Screw
7071	Edge Guide Bracket Release Lever Spring Washer
263864	Edge Guide Bracket Release Spring
263865	Edge Guide Bracket Support with 140105C
808ALD	Edge Guide Bracket Support Screw
263868	Edge Guide Bracket 263861 with 86C, 1735X, 1443F, 7071X, 206840, 241732, 263656, 263862, 263863, 263864, 263865 and two 990D
990D	Edge Guide Screw (2)
144262	Feed Clutch (brake)
263578	Feed Clutch (brake) 144262 with three 263574
1255C	Feed Clutch (brake) Screw (3)
263424	Feed Clutch (brake) Supporting Plate
200911X	Feed Clutch (brake) Supporting Plate Screw (3)
263422	Feed Clutch (drive)
263423	Feed Clutch (drive) 263422 with three 263574
144261	Feed Clutch (drive) washer
131717	Feed Clutch Roller

MACHINE NO. 236W131

68152	Feed Clutch Roller Plunger
131718	Feed Clutch Roller Spring
263579	Feed Clutch Sleeve with two 140409AL
140409AL	Feed Clutch Sleeve Set Screw
263591	Feed Clutch Thrust Washer
263574	Feed Clutch Wear Plate
263425	Feed Clutch complete, Nos. 144261, 263423, 263458, 263578, 263579, 263591, six each 68152, 131717 and 131718
263426	Feed Driving Connection with four 200274E
200274E	Feed Driving Connection Cap Screw
263427	Feed Driving Connection Tension Spring
263428	Feed Driving Crank with 350175E
140300C	Feed Driving Crank Ball Screw
201616E	Feed Driving Crank Ball Screw Nut
350175E	Feed Driving Crank Pinch Screw
231836	Feed Driving Crank Thrust Washer
263429	Feed Driving Eccentric with 215 057
263430	Feed Driving Eccentric Adjusting Eccentric
263431	Feed Driving Eccentric Adjusting Eccentric Latch with 200351C
263432	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin
200605C	Feed Driving Eccentric Adjusting Eccentric Latch Hinge Pin Position Screw

MACHINE 236W131

263433	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever with 200394C
200394C	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Set Screw
263434	Feed Driving Eccentric Adjusting Eccentric Latch Operating Lever Spring
200351C	Feed Driving Eccentric Adjusting Eccentric Latch Set Screw
215057	Feed Driving Eccentric Adjusting Eccentric Pin
263435	Feed Driving Eccentric Adjusting Eccentric Spring
263436	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar with two 200394C
200394C	Feed Driving Eccentric Adjusting Eccentric Spring Adjusting Collar Set Screw
263567	Feed Driving Eccentric Friction Plate
350548C	Feed Driving Eccentric Friction Plate Adjusting Screw
350477C	Feed Driving Eccentric Friction Plate Adjusting Screw Set Screw
263437	Feed Driving Flange with 200333C, 200346C, 263567, two each 350477C and 350548C
200333C	Feed Driving Flange Position Screw
200346C	Feed Driving Flange Set Screw
263847	Feed Post with 448ALX and two 140321AL
263828	Feed Post 263847 with 249019, 249092, 263453, 263460, 263461, 263662, 263692, 263829, 263849, 350411C and two 237D
263440	Feed Post Adjusting Eccentric Stud with 263441
263441	Feed Post Adjusting Eccentric Stud Retaining Ring

MACHINE NO. 236W131

263801	Feed Post Base Cover
350316X	Feed Post Base Cover Screw (2)
263829	Feed Post Cover (side)
237D	Feed Post Cover (side) Screw
201110X	Feed Post Screw (2)
263804	Feed and Hook Post Base Cover Support (back)
263803	Feed and Hook Post Base Cover Support (front)
200578X	Feed and Hook Post Base Cover Support Screw (2)
263830	Feed and Hook Post Cover (back)
263845	Feed and Hook Post Cover (front)
141672F	Feed and Hook Post Cover (back or front) Clamp Screw (6)
51023B	Feed and Hook Post Cover (back or front) Screw (8)
263832	Feed and Hook Post Cover Gasket (back or front) (vellumoid) (2)
263812	Feed and Hook Post Gasket (bottom) (vellumoid)
263592	Feed and Hook Post Screw Washer (fibre) (4)
263660	Feed Wheel
263662	Feed Wheel 263660 with 263450 to 263452, three 200587D and sixty 206417
249092	Feed Wheel Adjusting Stud (eccentric)
140321AL	Feed Wheel Adjusting Stud Set Screw
206417	Feed Wheel Ball, 1/16 in. diameter
263450	Feed Wheel Ball Cone (inside)
263451	Feed Wheel Ball Cone (outside)

MACHINE NO. 236W131

263452	Feed Wheel Bevel Gear
263453	Feed Wheel Bevel Gear Driving Pinion
*263454	Feed Wheel Bevel Gear Driving Pinion Coupling (lower) with two 200382ALX
*263455	Feed Wheel Bevel Gear Driving Pinion Coupling (upper) with two 200382ALX
*263456	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection with two 201052ALX
200133C	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Retaining Screw
263457	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud
201052ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Ball Connection Stud Set Screw
200382ALX	Feed Wheel Bevel Gear Driving Pinion Coupling Set Screw
263692	Feed Wheel Bevel Gear Driving Pinion Coupling complete, Nos. 200133C, 263454, to 263456 and two 263457
263458	Feed Wheel Bevel Gear Driving Pinion Shaft (lower)
267093	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing
263459	Feed Wheel Bevel Gear Driving Pinion Shaft (lower) Needle Bearing Oil Seal
200587D	Feed Wheel Bevel Gear Screw
263460	Feed Wheel Bracket with 200041C
263461	Feed Wheel Bracket Extension
448ALX	Feed Wheel Bracket Extension Set Screw
249019	Feed Wheel Bracket Friction Plug

MACHINE NO. 236W131

140321AL	Feed Wheel Bracket Friction Plug Set Screw
200041C	Feed Wheel Bracket Pinch Screw
350411C	Feed Wheel Cap Screw
*263462	Hook (sewing)
263463	Hook 263462 with 201253F, 201376C, 241604, 263563 and two 201409F
263464	Hook and Bobbin Case complete, Nos. 241677 and 263463
263465	Hook and Feed Driving Shaft
276045	Hook and Feed Driving Shaft Bushing (back) with 276046
276046	Hook and Feed Driving Shaft Bushing (back) Oil Packing (wick)
200958C	Hook and Feed Driving Shaft Bushing (back) Set Screw
263467	Hook and Feed Driving Shaft Bushing (front) with 272115
272115	Hook and Feed Driving Shaft Bushing (front) Oil Packing (wick)
200958C	Hook and Feed Driving Shaft Bushing (front) Set Screw
263468	Hook and Feed Driving Shaft Connection Belt Pulley with 201254C, 201421C, 214206 and 228842
228842	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing
263569	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve
201007C	Hook and Feed Driving Shaft Connection Belt Pulley Needle Bearing Sleeve Set Screw

MACHINE NO. 236W131

201254C	Hook and Feed Driving Shaft Connection Belt Pulley Position Screw
201421C	Hook and Feed Driving Shaft Connection Belt Pulley Set Screw
214206	Hook and Feed Driving Shaft Connection Belt Pulley Spring Flange
263469	Hook and Feed Driving Shaft Thrust and Timing Collar with 200378C
200378C	Hook and Feed Driving Shaft Thrust and Timing Collar Set Screw
263470	Hook Driving Gear (spiral) with two 797C
263471	Hook Driving Gear (spiral) Retaining Ring
797C	Hook Driving Gear (spiral) Set Screw
263472	Hook Driving Gear (spiral) Sleeve with 200378C and 201220ALX
201220ALX	Hook Driving Gear (spiral) Sleeve Position Screw
200378C	Hook Driving Gear (spiral) Sleeve Set Screw
265522	Hook Driving Pinion with two 200382ALX
200382ALX	Hook Driving Pinion Set Screw
241604	Hook Gib
201376C	Hook Gib Hinge Screw
201253F	Hook Gib Screw
263563	Hook Needle Guard
201409F	Hook Needle Guard Screw
141580ALX	Hook Oil Regulating Screw
234426	Hook Oil Regulating Spring

MACHINE NO. 236W131

263866	Hook Post with two 263582
263867	Hook Post 263866 with 202X, 212D, 141580ALX, 200121E, 203478, 234426, 263421, 263464, 263476, 263478 to 263482, 263568, 263593, 263594, 263826, 265522, 350611X, two each 1448ALX, 140862AL and four 263093
263440	Hook Post Adjusting Eccentric Stud with 263441
263441	Hook Post Adjusting Eccentric Stud Retaining Ring
263476	Hook Post Oil Inlet Strainer
212D	Hook Post Oil Inlet Strainer Screw
202X	Hook Post Oil Stop Screw
141581E	Hook Post Oil Stop Screw
244746	Hook Post Oil Stop Screw Seal
201110X	Hook Post Screw (2)
263846	Hook Post Slide
263478	Hook Shaft (vertical)
263479	Hook Shaft (vertical) Bearing (lower)
1448AL	Hook Shaft (vertical) Bearing (lower) Set Screw
263480	Hook Shaft (vertical) Bearing (upper) with 263561
263561	Hook Shaft (vertical) Bearing (upper) Oil Wick
1448AL	Hook Shaft (vertical) Bearing (upper) Set Screw
263593	Hook Shaft (vertical) Oil Packing (wick)
263594	Hook Shaft (vertical) Oil Packing (wick) Spring
350611X	Hook Shaft (vertical) Screw
263568	Hook Shaft (vertical) Sleeve (center) with 200387C

MACHINE NO. 236W131

200387C	Hook Shaft (vertical) Sleeve (center) Set Screw
263481	Hook Shaft (vertical) Thrust Washer
200121E	Hook Shaft (vertical) Thrust Washer Screw
263482	Hook Washer with 203476 and three 204243
238508	Knife
263665	Knife Bracket
350355C	Knife Bracket Adjusting Screw
463AL	Knife Bracket Adjusting Screw Lock Screw
263840	Knife Bracket Adjusting Screw Lock Screw Packing (nylon)
263666	Knife Bracket Arm
263667	Knife Bracket Arm complete, Nos. 463AL, 263665, 263666, 263669, 263670, 263840, 350238D, 350355 and two 200169X
263093	Knife Bracket Arm Oil Packing (wick)
263668	Knife Bracket Arm Spring
214833	Knife Bracket Arm Spring Adjusting Collar with 200380C
200380C	Knife Bracket Arm Spring Adjusting Collar Set Screw
263669	Knife Bracket Hinge Pin
263670	Knife Bracket Spring
350238D	Knife Bracket Spring Screw
263671	Knife Driving Belt
263672	Knife Driving Fork Lever (lower) with 200048C and 249288
200048C	Knife Driving Fork Lever (lower) Pinch Screw

MACHINE NO. 236W131

241738	Knife Driving Fork Lever (lower) Shaft
263673	Knife Driving Lever (lower) Complete, Nos. 104D, 24173 and 263672
263674	Knife Driving Lever (upper) with 200048C
263675	Knife Driving Lever (upper) Locking Plunger
241721	Knife Driving Lever (upper) Locking Plunger Spring
201725D	Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut with 200389C
200389C	Knife Driving Lever (upper) Locking Plunger Spring Thumb Nut Set Screw
200048C	Knife Driving Lever (upper) Pinch Screw
263676	Knife Driving Lever (upper) complete, Nos. 201725D, 241721, 263674 and 263675
*249288	Knife Driving Lever Fork
249289	Knife Driving Lever Fork Slide Block
200102C	Knife Driving Lever Fork Slide Block Cap Screw
249298	Knife Driving Lever Fork Slide Block Oiling Wick
24173	Knife Driving Lever Fork Swivel
104D	Knife Driving Lever Fork Swivel Screw
263677	Knife Driving Lever Guard
201256E	Knife Driving Lever Guard Screw (2)
203411	Knife Driving Lever Guard Screw Washer (2)
263678	Knife Driving Shaft (eccentric)
263679	Knife Driving Shaft Bearing
249292	Knife Driving Shaft Collar with 200386C

MACHINE NO. 236W131

200386C	Knife Driving Shaft Collar Set Screw
263680	Knife Driving Shaft Housing with two 263679
129E	Knife Driving Shaft Housing Screw (4)
249295	Knife Driving Shaft Pulley (double grooved) for "V" belt, 1-23/32 and 1-13/16 in. diam. belt grooves, with two 200958C
200958C	Knife Driving Shaft Pulley Set Screw
263681	Knife Guard
263682	Knife Guard Holder with 200403C
263683	Knife Guard Holder Bracket
808ALD	Knife Guard Holder Bracket Screw (2)
200197C	Knife Guard Holder Hinge Screw
201527E	Knife Guard Holder Hinge Screw Nut
225837	Knife Guard Holder Hinge Screw Nut Washer
263684	Knife Guard Holder Spring
263685	Knife Guard Holder Complete, Nos. 200197C, 201527E, 225837 and 263681 to 263684
200403C	Knife Guard Set Screw
200169X	Knife Screw
263686	Knife Switch-in Lever with 200061ALX
200061ALX	Knife Switch-in Lever Pinch Screw
263687	Knife Switch-out Lever
200284D	Knife Switch-out Lever Hinge Screw
263688	Knife Switch-out Plunger
263483	Lifting Lever

MACHINE NO. 236W131

263484	Lifting Lever Extension
200092C	Lifting Lever Extension Screw
201101C	Lifting Lever Hinge Screw
263485	Lifting Lever Spring
200224C	Lifting Lever Spring Stop Screw (on Arm)
201051C	Lifting Lever Spring Stop Screw (on Lever)
201231C	Lifting Lever Stop Screw
263486	Lifting Lever complete, Nos. 200092C, 201051C, 263483, and 263484
263487	Machine Pulley (aluminum alloy casting) for "V" belt (outside diam. of belt groove 2.9 in.) (rim diam. 5-1/4 in.) with 200327C and 200328C
263488	Machine Pulley 263487 with 272142
200328C	Machine Pulley Position Screw
200327C	Machine Pulley Set Screw
TK-161	Motor
350617C	Motor Adjusting Screw
263689	Motor Clamping Bracket
200006C	Motor Clamping Bracket Screw (long)
201083C	Motor Clamping Bracket Screw (short) (2)
995536	Motor Control Box
263635	Motor Pulley (double grooved) for "V" belt, 1-13/32 in. and 1-33/64 in. diam. belt grooves, with two 200351C.
200351C	Motor Pulley Set Screw
145X	Motor Terminal Block Screw (furnished with motor)

MACHINE NO. 236W131

263489	Needle Bar with 200125ALX, 200175D, and 249270
263560	Needle Bar and Take-up Oiling Wick
228485	Needle Bar and Take-up Oiling Wick Retaining Screw (3)
263490	Needle Bar Bushing (lower)
263491	Needle Bar Bushing (upper)
200398C	Needle Bar Bushing (upper) Set Screw
263492	Needle Bar Connecting Link
1130E	Needle Bar Connecting Link Cap Screw
263570	Needle Bar Connecting Link Oil Packing (wick)
263571	Needle Bar Connecting Link Oil Packing (wick) Spring Clamp (2)
143057	Needle Bar Connecting Stud with 207E
207E	Needle Bar Connecting Stud Pinch Screw
143058	Needle Bar Connecting Stud Slide Block
*263493	Needle Bar Crank
203172	Needle Bar Crank Friction Washer
200333C	Needle Bar Crank Position Screw
249270	Needle Bar Thread Guide
200175D	Needle Bar Thread Guide Screw
200125ALX	Needle Set Screw
263848	Oil Reservoir Oil Gauge
263849	Oil Reservoir Oil Gauge Plug
263495	Presser Bar Bushing (lower)
263496	Presser Bar Bushing (upper)

MACHINE NO. 236W131

200398C	Presser Bar Bushing (upper) Set Screw
202671	Presser Bar Lifter
200666C	Presser Bar Lifter Hinge Screw
263497	Presser Bar Lifting Releasing Lever Bracket
206608	Presser Bar Lifting Releasing Lever Bracket Spring
263498	Presser Bar Position Guide
202338	Presser Bar Position Guide Lever with 200086ALX
200086ALX	Presser Bar Position Guide Lever Pinch Screw
200055C	Presser Bar Position Guide Lever Stop Screw
201671E	Presser Bar Position Guide Lever Stop Screw Nut
200398C	Presser Bar Position Guide Set Screw
350612C	Presser Bar Screw (pressure regulating)
236089	Presser Bar Spring
263499	Presser Bar Spring Stop Rod
351883	Roller Presser, 1 in. diam., 9/64 in. face (fine) with 1528X, 201699C, 350104C and twenty-eight 206417
263500	Roller Presser Arm
263501	Roller Presser Arm 263500 with 351883
235087	Roller Presser Arm Bracket
235088	Roller Presser Arm Bracket Position Collar with 200362C
228740	Roller Presser Arm Bracket Position Collar Lock Ring
200362C	Roller Presser Arm Bracket Position Collar Set Screw
202558	Roller Presser Arm Bracket Spring

MACHINE NO. 236W131

202559	Roller Presser Arm Bracket Spring Stop
200141F	Roller Presser Arm Bracket Spring Stop Screw
200096D	Roller Presser Arm Screw
206417	Roller Presser Ball, 1/16 in. diameter
201699C	Roller Presser Ball Cone
263504	Roller Presser Bar
350104C	Roller Presser Hinge Screw
1528X	Roller Presser Hinge Screw Nut
263505	Roller Presser and Bar complete, Nos. 200096D, 202558, 202559, 228740, 235087, 235088, 263501, 263504 and two 200141F
263506	Roller Presser Driving Belt (lower)
263507	Roller Presser Driving Belt (lower) Driving Pulley with two 200403C
200403C	Roller Presser Driving Belt (lower) Driving Pulley Set Screw
263508	Roller Presser Driving Belt (lower) Driving Pulley with two 200958C
200958C	Roller Presser Driving Belt (lower) Driving Pulley Set Screw
*263509	Roller Presser Driving Belt (lower) Idler Pulley
263510	Roller Presser Driving ;Belt (lower) Idler Pulley 263509 with 263513
263511	Roller Presser Driving Belt (lower) Idler Pulley Arm
660C	Roller Presser Driving Belt (lower) Idler Pulley Arm Hinge Screw

MACHINE NO. 236W131

263512	Roller Presser Driving Belt (lower) Idler Pulley Arm Spring
200948C	Roller Presser Driving Belt (lower) Idler Pulley Hinge Screw
263513	Roller Presser Driving Belt (lower) Idler Pulley Needle Bearing
263514	Roller Presser Driving Belt (lower) Idler Pulley and Arm complete, Nos. 200948C, 263510 and 263511
263515	Roller Presser Driving Belt (upper)
263517	Roller Presser Driving Belt (upper) Idler Pulley
263566	Roller Presser Driving Belt (upper) Idler Pulley 263517 with 263565 (2)
263518	Roller Presser Driving Belt (upper) Idler Pulley Bracket
263519	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod with two 201525E
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut
201525E	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Nut Lock Nut
263521	Roller Presser Driving Belt (upper) Idler Pulley Bracket Adjusting Rod Spring
263522	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension with two 263523
263523	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Center
1094D	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw (3)
208636	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Screw Washer (3)

MACHINE NO. 235W131

263524	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (back)
263525	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support (front)
201387F	Roller Presser Driving Belt (upper) Idler Pulley Bracket Extension Support Screw (4)
263565	Roller Presser Driving Belt (upper) Idler Pulley Needle Bearing
263526	Roller Presser Driving Belt (upper) Idler Pulley Spindle
263564	Roller Presser Driving Belt (upper) Idler Pulley Spindle Retaining Ring (2)
201748X	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Lock Nut
263527	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Segment
263528	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Segment Guide Stud
263529	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Segment Retaining Ring
263530	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Segment Ring
263531	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Spreader Cone
263532	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) complete, Nos. 201748X, 263529 to 263531, four each 263527 and 263528
201110E	Roller Presser Driving Belt (upper) Pulley (variable diam.) (adjustable) Stop Screw
263533	Roller Presser Driving Belt Shaft

MACHINE NO. 236W131

263534	Roller Presser Driving Belt Shaft Collar with two 200111C
200111C	Roller Presser Driving Belt Shaft Collar Set Screw
268425	Roller Presser Driving Belt Shaft Needle Bearing (lower)
268425	Roller Presser Driving Belt Shaft Needle Bearing (upper)
263537	Stitch Length Indicator with 200347AL
200347AL	Stitch Length Indicator Set Screw
263538	Take-up Lever
263539	Take-up Lever 263538 with 12166, 263543, 263572 and two 263571
263813	Take-up Lever Crank
200362C	Take-up Lever Crank Set Screw
200382ALX	Take-up Lever Crank Set Screw
263541	Take-up Lever Guard
200161X	Take-up Lever Guard Screw (2)
12166	Take-up Lever Hinge Stud
263543	Take-up Lever Link
263544	Take-up Lever Link Hinge Stud
200347AL	Take-up Lever Link Hinge Stud Set Screw
263572	Take-up Lever Link Oil Packing (wick)
263571	Take-up Lever Link Oil Packing (wick) Spring Clamp
263545	Take-up Lever Position Plate
244048	Tension Disc (back)

MACHINE NO. 236W131

244049	Tension Disc (front)
263546	Tension Release Plunger
263547	Tension Release Washer
263548	Tension Releasing Pin
223438	Tension Spring
263549	Tension Spring Washer
350613F	Tension Stud with 263550
50305C	Tension Stud Set Screw
263550	Tension Stud Washer
201572X	Tension Thumb Nut
263551	Tension complete, Nos. 201572X, 202410, 223438, 244048, 244049, 263547 to 263549, 263552 and 350613F
202410	Thread Controller Spring
263552	Thread Controller Spring Regulator with 50305C
446ALX	Thread Controller Spring Regulator Set Screw
202412	Thread Guide
210954	Thread Guide (lower)
200582C	Thread Guide (lower) Set Screw
241765	Thread Lubricator Oil Pad (felt)
263554	Thread Lubricator Oil Pad Holder
200137X	Thread Lubricator Oil Pad Holder Screw (2)
263555	Thread Lubricator Plate
200577AL	Thread Lubricator Plate Screw (2)

MACHINE NO. 236W131

240034	Thread Retainer
201188C	Thread Retainer Set Screw
263558	Thread Retainer Thread Guide
350559ALX	Thread Retainer Thread Guide Set Screw
263851	Throat Plate Body, for 263853
263852	Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch.) for 263853
141584	Throat Plate Needle Plate Screw
263853	Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) Nos. 263851, 263852 and two 141584X
141664X	Throat Plate Screw (2)

ACCESSORIES

FOR

MACHINE NO. 236WL31

202258	Bed Hinge Connection (2)
200570E	Bed Hinge Connection Screw (4)
233939	Bobbin (2)
259462	Bobbin Winder complete
228884	Drip Pan (plastic) complete
228846	Knee Lifter Rock Shaft complete
238508	Knife
41401	Machine Rest Pin (wood)
128x22y	Needles, six size 14 Narrow Wedge Point with Supplementary Shoulder
120342	Oiler (copper plated)
263577	Pulley Spreader Cone Adjusting Key
4822	Roller Presser Hinge Screw Nut Wrench
228476	Screw Driver (Bobbin Case)
225498	Screw Driver
144465	Wrench (1/8 in. Hex)
225554	Wrench

FITTINGS

THROAT PLATES FOR 236W131

263851	Throat Plate Body, for 263853, 263855 and 263857
263852	Throat Plate Needle Plate, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) for 263853
141584X	Throat Plate Needle Plate Screw
263853	Throat Plate complete, 56 elongated needle hole, for needle sizes 12 and 13 (minimum trimming margin .035 inch) Nos. 263851, 263852 and two 141584X
263854	Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) for 263855
263855	Throat Plate complete, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .045 inch) Nos. 263851, 263854 and two 141584X
263856	Throat Plate Needle Plate, 53 elongated needle hole, for needle sizes 14 and 15 (minimum trimming margin .060 inch) for 263857
263857	Throat Plate complete, 53 elongated needle hole for needle size 14 and 15 (minimum trimming margin .060 inch) Nos. 263851, 263856 and two 141584X